CLAIMS

- 1. An apparatus configured to pleasingly display a flowing liquid, said apparatus comprising:
 - a reservoir for accommodating a volume of liquid;
- a plenum mounted above said reservoir and configured to accumulate a liquid pool;
 - a pump operable in a pump-on mode to pump liquid upwardly from said reservoir to form said liquid pool in said plenum;
 - a visually open flow pathway sloping downwardly from beneath said plenum and configured to receive liquid from a plenum overflow for return to said reservoir; and
 - a controller for alternately defining a pump-on mode and a pump-off mode, said controller including a detector for defining said pump-off mode in response to the liquid level in said reservoir being less than a first height mark and for preventing definition of said pump-on mode unless the liquid level in said reservoir is greater than a second height mark.
 - 2. The apparatus of claim 1, wherein said reservoir includes at least one peripheral window for viewing the reservoir liquid level from outside said reservoir.
 - 3. The apparatus of claim 1, wherein said liquid flow pathway includes a ramp portion adapted to support a substantially smooth sheet liquid flow.
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- 4. The apparatus of claim 3 wherein said ramp portion includes spaced lateral ridges for creating ripples in said sheet liquid flow.
- The apparatus of claim 1 wherein said flow pathway includes a
 substantially convex surface portion adapted to support a substantially smooth sheet liquid flow.
 - 6. The apparatus of claim 1 wherein said flow pathway includes a substantially concave surface portion adapted to support a substantially smooth sheet liquid flow.
 - 7. The apparatus of claim 1 wherein said detector includes a first switch mounted proximate to said first height mark and a second switch mounted proximate to said second height mark.

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- 8. The apparatus of claim 7 wherein said detector further includes at least one switch actuator configured to float proximate to the liquid level in said reservoir.
- 9. The apparatus of claim 8 wherein said controller is responsive to said first and second switches to define said pump-off mode when said liquid falls below said first height mark and to subsequently define said pump-on mode only after said level rises above said second height mark.

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- 10. The apparatus of claim 8 wherein said switch actuator comprises a magnet.
- 11. The apparatus of claim 10 wherein at least one of said switches5 is responsive to a magnetic field proximate thereto.
 - 12. The apparatus of claim 1 further comprising a housing having wall portions substantially converging upwardly above said reservoir.
- 13. The apparatus of claim 12 wherein said housing wall portions are substantially planar and define interior and exterior surfaces; and wherein said reservoir and said wall portion interior surfaces are sealed to prevent liquid leakage therebetween.
- 15 14. The apparatus of claim 13 further including at least one decorative panel mounted on a wall portion exterior surface.
 - 15. The apparatus of claim 1 wherein said liquid flow pathway includes a light transmissive portion.

16. The apparatus of claim 15 further comprising at least one light source for illuminating said liquid flow through said light transmissive portion.

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17.	The apparatus of claim 16 wherein said at least one light source
includes a	light emitting diode (LED) mounted in said reservoir and sealed in a
waterproo	f housing.

- 5 18. The apparatus of claim 15 further comprising a plurality of light sources adapted to illuminate said liquid flow in a variety of colors through said light transmissive portion.
- 19. The apparatus of claim 1 further including at least one light10 source energizable to illuminate said liquid flow pathway; and

a controller for variably energizing said light source to simulate a flame flicker.

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20. An apparatus configured to pleasingly display a flowing liquid, said apparatus comprising:

a reservoir for accommodating a volume of liquid;

a visually open flow pathway having an upstream end and sloping downwardly to a downstream end proximate to said reservoir;

a pump operable to pump liquid upwardly from said reservoir to said upstream end; and

a controller for switching said pump off in response to the liquid level in said reservoir falling below a first height mark and for preventing resumption of pump operation unless the liquid level in said reservoir rises above a second height mark greater than first height mark.

- 21. The apparatus of claim 20 wherein said reservoir includes at least one peripheral window for viewing the reservoir liquid level from outside said reservoir.
- 22. The apparatus of claim 20 wherein said controller includes first and second level detectors respectively mounted adjacent to said first and second height marks.

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23. The apparatus of claim 22 further including an actuator configured to float proximate to the surface of the liquid in said reservoir; and wherein

each of said first and second detectors is responsive to the proximity of said actuator.

24 .	The	apparatus	of	claim	22	wherein	said	actuator	comprises	а
magnet and e	each	of said first	ar	nd seco	ond	detector	s con	nprises a	reed switch	1.

- 25. The apparatus of claim 22 further including at least onesubstantially vertically oriented guide member mounted in said reservoir;
 - a substantially toroidal float mounted for vertical movement along said guide member; and wherein

said actuator is mounted on said float.

- 10 26. The apparatus of claim 25 wherein said actuator comprises a magnet and each of said first and second detectors comprises a reed switch.
 - 27. The apparatus of claim 26 wherein said guide member comprises at least one tubular member; and wherein
- at least one of said reed switches is mounted in said tubular member.

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28. An apparatus configured to pleasingly display a flowing liquid, said apparatus comprising:

a liquid reservoir;

a pump coupled to said reservoir for pumping liquid upstream to a plenum configured to form a substantially still liquid pool, said substantially still liquid pool adapted to overflow onto an upstream end of a visually open flow pathway configured to return said liquid overflow to said reservoir; and a pump controller adapted to prevent said pump from running

dry.

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- 29. The apparatus of claim 28 wherein said reservoir includes at least one peripheral window for viewing the reservoir liquid level from outside said reservoir.
- 15 30. The apparatus of claim 28 wherein said flow pathway includes a ramp portion adapted to support a substantially smooth sheet liquid flow.
 - 31. The apparatus of claim 30 wherein said ramp portion includes spaced lateral ridges for creating ripples in said liquid sheet flow.

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32. The apparatus of claim 28 wherein said flow pathway includes a substantially convex surface portion and a concave surface portion adapted to support a substantially smooth sheet liquid flow.

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